

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch  
Testing, supervising and certifying body, authorized by the building supervision authority

# TEST REPORT

## PZ-Hoch-191064

**for the proof of Fire behaviour according to DIN 4102, part 1**

**Translation of the German test report – no guarantee for translation of technical terms**

<b>company</b>	<b>ETTLIN Spinnerei und Weberei Produktions GmbH &amp; Co. KG</b> Pforzheimer Straße 202 D – 76275 Ettlingen
<b>description of samples</b>	black fabric consisting of Polyester and PVDF
<b>name of the material</b>	„ETTLIN Decolux® 2506 self-adhesive”
<b>sampling</b>	by the company itself
<b>content of request</b>	Proof of flammability to classify building materials to class B1 “schwerentflammbar” according to DIN 4102, part 1
<b>validity of test report</b>	31.10.2024
<b>result</b>	<b>The examined product meets glued on single-pane safety glass in a minimal thickness of 3,9mm the requirements of class B1 for “schwerentflammbare” (hardly flammable) building materials according to DIN 4102, part 1 (May 1998).</b>

This test report includes 4 pages and 5 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- “allgemeine bauaufsichtliche Zulassung” (general building inspectorate approval ) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- “Zustimmung im Einzelfall” (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

**1. Description of test material in condition as delivered**

PN 29922 and PN 30215 (additional delivery):  
 „ETTLIN Decolux® 2506 self-adhesive“ colour: black

-fabric consisting of Polyester and PVDF, self adhesive-

characteristic values determined by the test laboratory:

thickness with protection foil: about 0,57 mm  
 area weigh with protective foil: about 469 g/m<sup>2</sup>  
 thickness without protection foil: about 0,52 mm  
 area weigh without protective foil: about 398 g/m<sup>2</sup>

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

**2. Preparation of samples**

The material was glued on single-pain safety glass in a thickness of about 3,9mm.  
 The samples were kept in climate chamber 23/50 until they reached constant weight.

**3. Arrangement of samples** mounting: glued on single-pain safety glass

#2836 flaming in warp direction  
 #2916 flaming in weft direction  
 #2951 flaming in warp direction  
 #2952 flaming in warp direction

**4. Date of test** CW 39, CW 42 and CW 44 in 2019

**5. Results** The test has been examined according to DIN 4102 (Mai 1998)

line	no	Measurement	Result with the tested specimen					Dim.
			#2836	#2916	#2951	#2952	---	
		Test number						
		fabric direction	warp	weft	warp	warp	---	
1		<u>Number of specimen arrangement</u> acc. to. DIN 4102/T15, schedule 1	7	7	7	7	---	
2		<u>Maximum flame height above bottom</u> edge of the specimen	60	70	70	70		cm
3		Time <sup>1)</sup>	0:42	2:05	0:34	0:51	---	min:s
4		<u>Burn through / melting</u> Time <sup>1)</sup>	0:28	0:21	0:13	0:16	---	min:s
5		<u>Observations on the back side of the specimen</u> Flames / Glowing Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
6		Change of color Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
7		<u>Falling of burning droplets</u> Start <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
8		Extent sporadic falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	
9		continuous falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	min:s
10		<u>Falling of burning droplets</u> Start <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
11		Extent sporadic falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	
12		continuous falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	

line no.	Measurement	Result with the tested specimen					Dim.
	Test number	#2836	#2916	#2951	#2952	---	
	fabric direction	warp	weft	warp	warp	---	
13	<u>Afterflame time at the bottom of the sieve (max.)</u>	./.	./.	./.	./.	./.	min:s
14	<u>Impairment of the burner by dropping or falling material:</u> Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
15	<u>Premature end of test</u> Final occurrence of burning at the specimen <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
16	Time of eventually end of test <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
17	<u>Afterflame after end of test</u> Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
18	Number of specimen	./.	./.	./.	./.	./.	
19	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
20	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	./.	cm
22	<u>Afterglow after end of test</u> Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	./.	
24	<u>Place of appearance</u> Lower half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
25	Upper half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
26	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
27	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
28	<u>Density of smoke</u> ≤ 400 % * min	8	6	8	6	---	% * min
29	> 400 % * min <sup>4)</sup>	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	1	2	3	4	---	
31	<u>Residual lengths:</u> individual value <sup>3)</sup>						
	Specimen 1	33	37	36	34	---	cm
	Specimen 2	30	36	22	26	---	cm
	Specimen 3	34	33	30	31	---	cm
	Specimen 4	30	35	21	33	---	cm
32	<u>Average value, individual test</u> <sup>3)</sup>	32	35	27	31	---	
33	<u>Photo of specimen in enclosure no.</u>	1	2	3	4	---	
34	<u>Flue gas temperature</u>	119	119	109	108	---	°C
35	Maximum of average value Time <sup>1)</sup>	04:20	03:56	04:05	04:11	---	min:s
36	Diagram: encl. no.	1	2	3	4	---	
37	Remarks: - none -						

<sup>1)</sup> indication of times: from the begin of testing procedure      <sup>2)</sup> checked off if applicable

<sup>3)</sup> indication of carrier/foam layer separated in case of fire-proofing agents

<sup>4)</sup> very strong development of smoke

**6. Explanations concerning the testing procedure**

-none-

**7. Summary of results and additional establishments to Fire Behaviour**

line no.	measurement	Result with the tested specimen					dimension
		#2836	#2916	#2951	#2952	---	
	test-no.	#2836	#2916	#2951	#2952	---	
	fabric direction	warp	weft	warp	warp	---	
1	residual length	32	35	27	31	---	cm
2	max. smoke temperature	119	119	109	108	---	°C
3	density of smoke - integral	8	6	8	6	--	%min
4	remarks: none						

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 5).

**8. Special remarks**

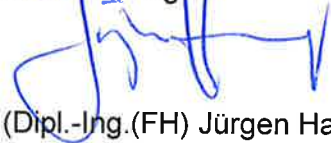
- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

**9. Validity**

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 29.10.2019

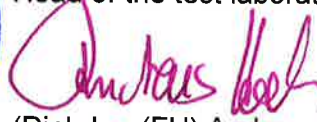
clerk in charge:



(Dipl.-Ing.(FH) Jürgen Hammer)



Head of the test laboratory:



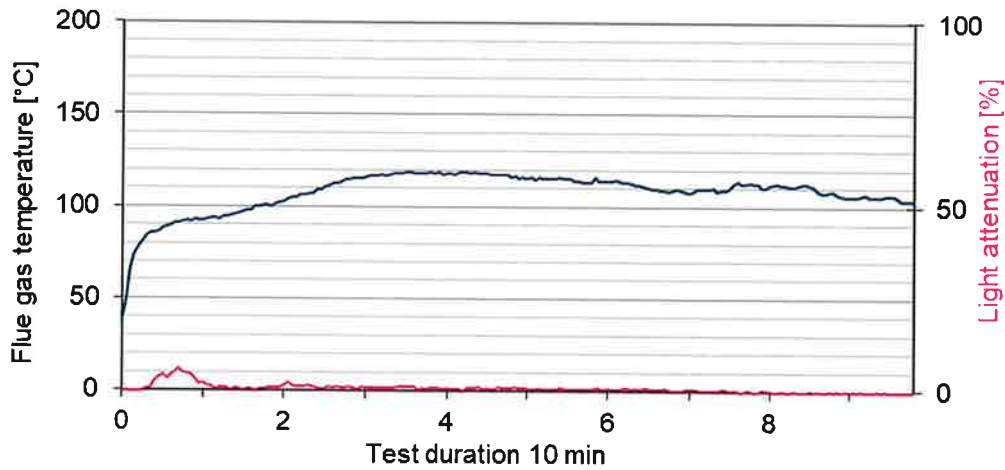
(Dipl.-Ing.(FH) Andreas Hoch)

**„Brandschacht“-test #2836**



**measurement**

**#2836, PN29922: ETTLIN, "Ettlin Decolux 2506", K**  
 Max. flue temperature: 119°C, Smoke density integral: 8%/min  
 Residual length: 32 cm

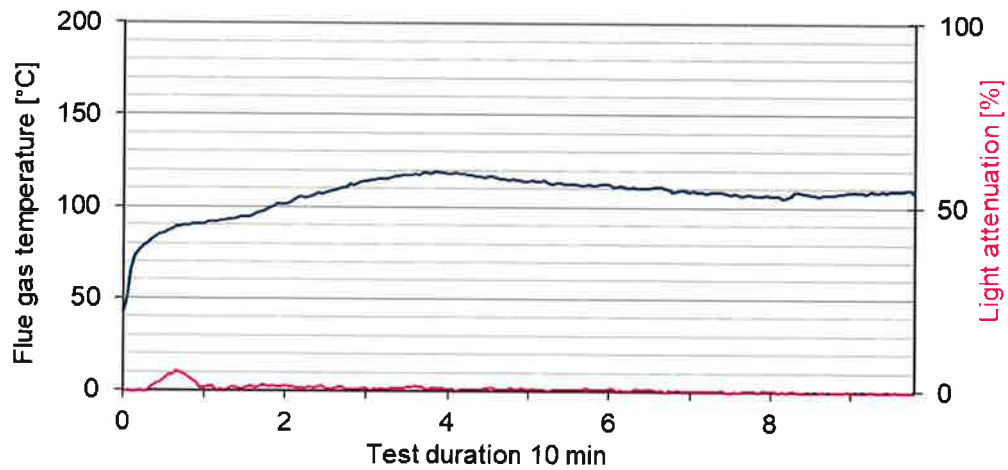


**„Brandschacht“-test #2916**



**measurement**

**#2916, PN30215: ETTLIN, "Ettlin Decolux 2506", S**  
Max. flue temperature: 119°C, Smoke density integral: 6%/min  
Residual length: 35 cm

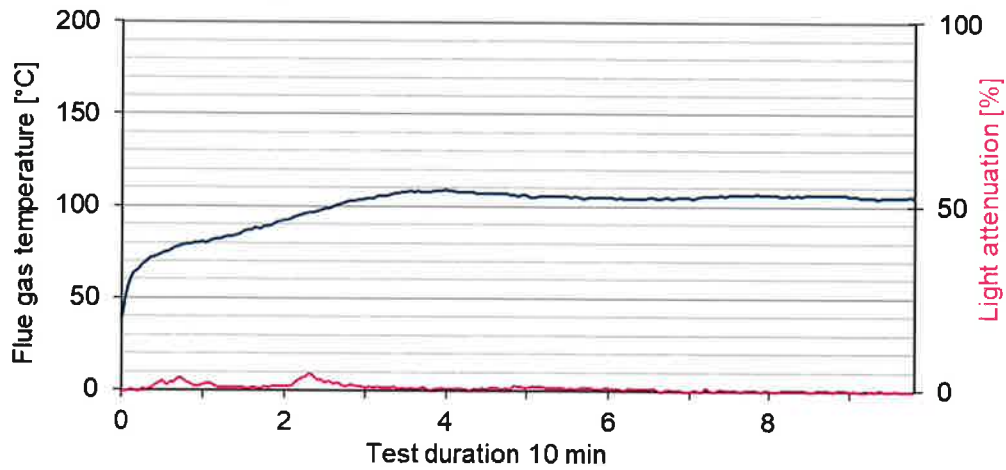


**„Brandschacht“-test #2951**



**measurement**

**#2951, PN30215: ETTLIN, "Ettlin Decolux 2506", K**  
 Max. flue temperature: 109°C, Smoke density integral: 8%/min  
 Residual length: 27 cm

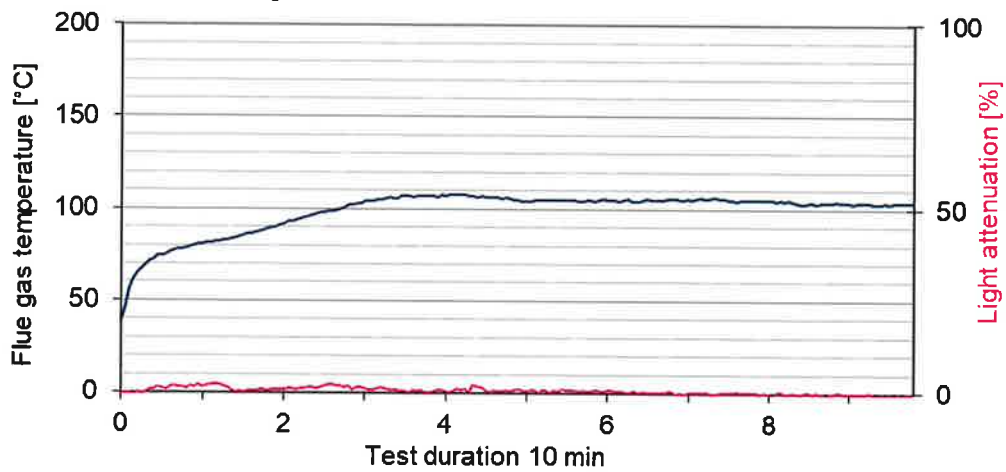


**„Brandschacht“-test #2952**



**measurement**

**#2952, PN30215: ETTLIN, "Ettlin Decolux 2506", K**  
Max. flue temperature: 108°C, Smoke density integral: 6%/min  
Residual length: 31 cm





**Test for normal flammability  
 classifying B2 according to DIN 4102**

1. Description of test material in condition as delivered look at page 2
2. Preparation of samples  
 Out of the material there have been cut samples for the ignitability apparatus.  
 The samples were kept in a climate 23/50 until they reached constant weight.
3. Arrangement of samples -freely suspended-  
 Flaming in warp and in weft direction / side A and side B
4. Date of test CW 38 in 2019
5. Results

PN 29922: flaming in weft direction	edge-test						surface-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	1	1	1	1	--	6	--	--	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
max. flame height	3	4	3	3	3	--	3	--	--	--	--	--	cm
time	15	15	16	15	15	--	15	--	--	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	15	15	16	15	15	--	15	--	--	--	--	--	s
end of glowing <sup>1)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
flames were extinguished after <sup>1)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	
smoke development (visual)	little						little						./.
dropping of burning material during 20 s <sup>1)</sup>	./.	./.	./.	./.	./.	--	./.	--	--	--	--	--	s
Appearance after test: burned out till max. height 3 cm x width 2 cm													

PN 29922: additional tests	edge-test						surface-test						Dim
	1	2	3	4	5	6	1	2	3	4	5	6	
samples no.	1	2	3	4	5	6	1	2	3	4	5	6	
ignition <sup>1)</sup>	1	--	--	--	--	--	6	--	--	--	--	--	s
reaching the mark of measurement <sup>1)2)</sup>	./.	--	--	--	--	--	./.	--	--	--	--	--	s
max. flame height	3	--	--	--	--	--	3	--	--	--	--	--	cm
time	15	--	--	--	--	--	15	--	--	--	--	--	
self cessation of the flames end of afterflame <sup>1)</sup>	15	--	--	--	--	--	15	--	--	--	--	--	s
end of glowing <sup>1)</sup>	./.	--	--	--	--	--	./.	--	--	--	--	--	s
flames were extinguished after <sup>1)</sup>	./.	--	--	--	--	--	./.	--	--	--	--	--	s
smoke development (visual)	little						little						
dropping of burning material during 20 s <sup>1)</sup>	./.	./.	./.	--	--	--	./.	./.	./.	--	--	--	s
Appearance after test: burned out till max. height 3cm x width 2cm													

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec -/- no appearance -- no information

6. Remarks and explanations to the testing procedure - none -
7. Opinion concerning the dropping of burning material  
 The test for normal flammability shows no burning dripping material.